We claim:

1. A method of improving x -ray lithography in the sub
$100 \mathrm{nm}$ range to create high quality semiconductor devices, for use
in the manufacturing of commercial and military semiconductor
devices used in phased array radar, missile seeking devices,
direct broadcast satellite television receivers, wide band
wireless systems, global positioning satellite receivers and
cellular telephones, and other equipment said method comprising
the steps of:
providing for the use and development of horizontal
beams from a synchrotron or point source of x-ray beams;
preparing of submicrometer, transverse horizontal and
vertical stepper stages and frames;
providing a stepper base frame for the proper housing
and mating of the x-ray beam;
minimizing the effects of temperature and airflow
control by means of an environmental chamber;
transporting, handling and prealigning wafers and
other similar items for tight process control;
improving the control and sensing of positional
accuracy through the use of differential variable reluctance
transducers;
controlling the continuous gap and all six degrees of
freedom of the wafer being treated with a multiple variable stage
control;
incorporating alignment systems using unambiguous
targets to provide data to align one level to the next;
using beam transport, shaping or shaping devices to

include x-ray point sources;

29	using an inline collimator or concentrator for
30	collimating or concentrating the x-ray beams; and
31	imaging the mask pattern at the precise moment for
32	optimum effectiveness.
1	2. A method of improving x-ray lithography in the sub
2	100nm range to create high quality semiconductor devices,
3	according to claim 1, wherein:
4	said using and developing of horizontal beams from a
5	synchrotron or point source of x-ray beams step comprises the use
6	of a beamline in parallel with the z axis.
1	3. A method of improving x-ray lithography in the sub
2	100nm range to create high quality semiconductor devices,
3	according to claim 1, wherein:
4	said preparing of submicrometer, transverse
5	horizontal and vertical stepper stages and frames step comprises
6	providing a light weight, honeycomb structure;
7	said preparing of submicrometer, transverse
3	horizontal and vertical stepper stages and frames step further
9	comprises providing a air or gaseous bearing;
10	said preparing of submicrometer, transverse
11	horizontal and vertical stepper stages and frames step further
12	comprises providing vacuum clamping and mating surfaces;
13	said preparing of submicrometer, transverse
4	horizontal and vertical stepper stages and frames step further
15	comprises providing active weight compensation;
б	said preparing of submicrometer, transverse
7	horizontal and vertical stepper stages and frames step further
8	comprises linear actuators; and
9	said preparing of submicrometer, transverse
:0	horizontal and vertical stepper stages and frames step further

21	comprises a fine alignment flexure stage of transverse horizontal
22	and vertical nanometer stages.
1	4. A method of improving x-ray lithography in the sub
2	100nm range to create high quality semiconductor devices,
3	according to claim 3, wherein:
4	said providing a light weight, honeycomb structure
5	step comprises the use of at least one composite material.
1	5. A method of improving x -ray lithography in the sub
2	100nm range to create high quality semiconductor devices,
3	according to claim 1, wherein:
4	said providing a stepper base frame for the proper
5	housing and mating of the x-ray beam step comprises providing
6	beam alignment and vibration insulation techniques when
7	connecting the stationary x -ray synchrotron or point source.
1	6. A method of improving x -ray lithography in the sub
2	100nm range to create high quality semiconductor devices,
3	according to claim 1, wherein:
4	said minimizing the effects of temperature and
5	airflow control by means of an environmental chamber step
6	comprises controlling the temperature and humidity; and
7	said minimizing the effects of temperature and
8	airflow control by means of an environmental chamber step further
9	comprises minimizing particle molecular contamination.
1	7. A method of improving x -ray lithography in the sub
2	100nm range to create high quality semiconductor devices,
3	according to claim 1, wherein:
4	said transporting handling and prealigning wafers
5	and other similar items for tight process control step comprises
6	using a cluster like environment in the coating, pre-baking,

aligning and exposing, post baking and quality control processes.

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and imaging.

8. A method of improving x-ray lithography in the sub 100nm range to create high quality semiconductor devices, 2 according to claim 1, wherein: 3 said improving the control and sensing of positional 4 accuracy through the use of differential variable reluctance transducers step comprises providing positional feedback of the 6 six degrees of freedom alignment stage. 7 9. A method of improving x-ray lithography in the sub 100nm range to create high quality semiconductor devices, 2 according to claim 1, wherein; 3 said controlling the continuous gap and all six degrees of freedom of the wafer being treated with a multiple 5 variable stage control step comprises using a device having a cross coupled gantry design. 7 10. A method of improving x-ray lithography in the sub 100nm range to create high quality semiconductor devices, 2 according to claim 1, wherein: 3 said incorporating alignment systems using unambiguous targets to provide data to align one level to the 5 next level step comprises using multiple bright field optical microscopes in order to provide x, y and z, magnification and 7 rotational data; and said incorporating alignment systems using q unambiguous targets to provide data to align one level to the 10 next level step further comprises using an additional imaging 11

broad band interferometer alignment system for providing precise

alignment of wafer levels and gap controls during x-ray exposure